nthis article I want to share our experience of implementing an Electronic Cabin Log at Etihad Airways, including the integration with our already approved and deployed Electronic Technical Logbook. I'll tell readers about the project and the challenges we encountered along with the benefits that we gained, as well as our next steps looking ahead to the next 12months.

A relativelyyoung airline compared with other regional operators in the Middle East, Etihad Airways was established in 2003 and operates out of Abu Dhabi from the recently opened Zayed International Airport (figure 1).



Figure 1

The new airport is a beautiful structure showcasing state-of-the-art facilities. With 65 gates it has the capacity to handle more than 30 million passengers a year. It also featured in the latest 'Mission Impossible' movie —which portrays the full magnificence of this terminal, and we think this is also the perfect symbol for Etihad's epic growth plan.

"We also implemented the Conduce Electronic Technical Logbook, eTechLog8, which was successfully deployed across the whole Etihad fleet starting in 2020, and by 2023 we had also added Conduce's fully integrated Cabin Logbook solution, ..."

THE DIGITIZATION JOURNEY

Like many airlines,we've been investing in digitalization across the board for severalyears now. We started by consolidating all of our data into a single MRO system —in our case AMOS —and used this to streamline many of our processes (figure 2).

Digitalization Journey

Strategic Vision & Roadmap



Figure 2

We also implemented the Conduce Electronic Technical Logbook, eTechLog8, which was successfully deployed across the whole Etihad fleet starting in 2020, and by 2023 we had also added Conduce's fully integrated CabinLogbook solution, eCabinLog8. This gives us an end-to-end digital ecosystem, and the data feeds many of our other systems and dashboards. There's lots of other projects I could talk about, but the eCabinLog8 project is the one I'm going to focus on here.

THE ELECTRONIC TECHNICAL LOG PROJECT

Our current set-up today follows the successfuldeployment of our Cabin Log. It consists of two devices on board each aircraft: one with eTechLog8 and the other with eCabinLog8 (figure 3).



Figure 3

These two devices communicate directly to each other, using a Peer-to-Peer connection, which we achieve with Wi-Fi hotspots. All of the cabin and tech log data collected on the devices is then transmitted to eCentral8, which is the management website. From there, we have seamless integration to AMOS for all flights, defects, and defect actions. In addition, all the completed TLPs (Technical



Log Pages)go automatically to flydocs, and in the future will go to the Fuel Management System. This gives us complete oversight of all aspects of our fleet, from defects to fuel, in the relevant system, in real time.

So how did we achieve this? Like any complex task, we broke it down into individual, achievable phases, starting with the eTechLog8 project in late 2019. Just as we were ready to start our parallel run in March 2020, COVID-19 hit the world. However, we were undeterred, and the project team quickly pivoted to start the parallel run with our freighter aircraft, since much of our passengerfleet had been grounded.

In the face of the fast changing and unexpected challenges of COVID-19,we opted to divide the eTechLog8 deployment into three phases(figure 4).

Project Approach

3 Key Phases



Figure 4

The first phase was simple —change from paper to an electronic device, leaving all the other downstream processes almost unaffected. Then, as the pandemic moved on, severalfleets resumed flying, and as each returned to service we rolled-out the eTechLog8 system in the second phase. Most importantly, at this stage we also activated the integration with AMOS and really started reaping the benefits of the real time data. As teams became more familiar with the system and the world slowly returned to normal, we added more and more functionality and began thinking about things in a 'digital first' way rather than just replacing paper.

At Etihad we put a lot of emphasis on the cabin; our cabin experience and customer service are really important to us. To support that goal, the third phase was to add eCabinLog8, and due to the size and complexity of our cabins, we opted to do this on an additional device.

The complete project from start to end took approximately three years to complete (figure 5).



Figure 5

THE ELECTRONIC CABIN LOG PROJECT

In late 2022, our mandate was to introduce the eCabinLog as an additional device on board the aircraft and go live by the 1stof November 2023. With this in mind, we approached our eTechLog8 provider, Conduce.

Conduce already had a very basic Cabin Log, but this didn't meet our requirements, so we agreed to go back to the drawing board and begin designing a fresh solution together. We had severalkey requirements; for example, we needed all our cabin defects to be integrated into AMOS, regardlessof whether they were safety or non-safety defects. This is because we wanted to have full oversight of our cabin defect control and management in AMOS.

There were severalbigger requirements, some of which were very technically challenging. But we worked closely together to come up with severaldifferent iterations of eCabinLog8, each time meeting those requirements in different ways and moving closer to our dream CabinLog system.

In summary, the third phase, introducing the eCabinlog, took a little over a year and the key steps are categorized into what we referred to as the atomic chart (figure 6).

Project Management

eCabinLog - Atomic Chart



- · Engage from start
- · Effectiveness of the system
- Data Security (Deploy on 1 fleet)
- · Action of defects
- · Pilots review of the Cabin defects.
 - · (Supplemental Manual Procedures)
- · Mirror paper processes.
- Huge number of requirements
- · (Prioritize and freeze the software)
- · Individual CBTs (Maintenance, Pilots and Cabin Crew)
- Awareness Sessions
- (Aligning training dates)
- · Procedural Changes
- MoC and RA
 - · (Align processes across different streams)

"One of the big challengesthat we faced with the implementation of eCabinLog8 was adding a second device into the mix and, on top of that, a different type of hardware."

CHALLENGES

As the project progressed,input from stakeholders and their own requirements started increasing. We soon became aware that we only had limited time to meet our 1November 2023 mandate and therefore decided to prioritize our key deliverables, and agreed with Conduce which requirements could be added later. In light of that experience, my advice to anybody who is undertaking a similar project is that it is definitely sensible to have all of your requirements agreed well in advance of the project and ensure that those requirements are understood by everyone and are achievable, well before the timeline is agreed.

One of the big challengesthat we faced with the implementation of eCabinLog8 was adding a second device into the mix and, on top of that, a different type of hardware. We had used Panasonicdevices for the eTechLog8, which was working well, but unfortunately those devices were discontinued before

Figure 6





we started the eCabinLog8 project. After extensive testing, Conduce advised us to go with a new Dell device. When you have two different devices, and one is more technologically advanced, the question of whether you're going to deploy the devices based on fleet or software or a mix of both becomes challenging. To answer these questions, we had to try to understand the downstream impact of each choice. Ultimately, we opted to use the devices totally interchangeably, but to try to place the newer Dell device as the eTechLog8 device where possible. The newer device was of higher spec, had a bigger screen which our pilots liked, and also benefitted from newer comms, giving us 5G connections.

In any project, documentation is one of those boring tasks that need to be accomplished. The impact of this project was wider, and therefore in addition to maintenance and flight crew procedures, we also had cabin crew procedures to change. We needed to ensure that we had everyone aligned and that there was no ambiguity. Vital documents included our Management of Change and Risk Assessment. We approached this by creating one Management of Change document, and then each stakeholder—the pilots, the cabin crew, Maintenance, CAMO—all created their own risk assessmentssurrounding the implementation of this process. This was an effective way of managing a large and complex process and allowed each stakeholder to cover their own area of expertise.

Training might seem like it should be one of the easiestchallenges; you just need to create the training material and then deploy it. But this was actually a hugely complex challenge, due in part to the sheer number of people involved. When we deployed eTechLog8, we needed to train all the Pilots and Engineers, but this was made easier in part due to the fleet-by-fleet roll-out. However, with the Cabin Log there was a huge number of Cabin Crew to be trained, as well as additional training needed for Pilots and Engineers to show them the new aspects of the system, especially around pairing the two devices together. So, to achieve

this we created three different CBT (Computer Based Training) programs —one for maintenance (both base and outstations), one for cabin crew and one for the pilots. On top of that we had numerous awarenessessions, especially for the cabin crew, who were getting this system for the first time.

Naturally, getting regulatory authority approval was key to the successof this project. We engaged with our authorities very early in the project. This meant that we understood their concerns and their expectations. Our authorities were particularly interested in the training, especially the outstation training. They were also interested in data security, so we worked with Conduce to take the devices through several penetration tests. Those test results were a key part of the supporting documents that we sent for regulatory approval to add the eCabinLog8 system into our existing, approved eTechLog8 system.

"We had a dedicated team from Part 145who were removed from their usual rosters and were solely tasked with deploying eCabinLog8, all day every day. By prioritizing our resources in this way, we managed to deploy four to five aircraft every day and around 1,600 cabin defects were transferred from paper into the system..."

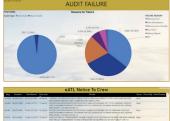
Our Authority wanted us to monitor the effectiveness of the Cabin Log, which was quite a challenge, since eTechLog8 was already a live system. We could not run trials outside of the live system, as eCabin Log8 is a companion application to eTechLog8, so we chose to deploy it to a single fleet in production for one month and run the monitoring to understand and identify any areasthat needed change before the full deployment. In this initial month, we had a few software glitches and some issues with the new hardware which Conduce quickly patched. Some training gaps were also identified, so we enforced the awareness sessions a little more proactively to ensure that people fully understood the change before it came to the full fleet.

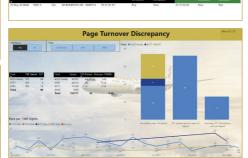
Lastly came the full deployment. Unlike eTechLog8, which was deployed as the fleets returned to service, we had just one month to deploy eCabinLog8 to the full fleet. Unfortunately, we ended up doing this right in the middle of our peak season during December. Not to worry; our team were on the case. We had a dedicated team from Part 145who were removed from their usual rosters and were solely tasked with deploying eCabinLog8, all day every day. By prioritizing our resources in this way, we managed to deploy four to five aircraft every day and around 1,600 cabin defects were transferred from paper into the systemin just a few short weeks. I want to thank everyone who made that possible with a lot of determination and hard work.

Several of the challenges I've mentioned in this article are challenges inherent to any system. At Etihad, we have built several Power BI reports to help us monitor the systems we've implemented and to help us to spot issues before they cause us a delay or non-compliance (figure 7).

Managing Challenges

Connectivity | Human Error | Software glitches





eATL MEL Discrepand

Figure 7
Lastly, there are no projects without fond memories.



BENEFITS

When we look at benefits, we like to visualize them as an iceberg (figure 8).



Figure 8

The tip represents the immediate benefits of eTechLog8/eCabinLog8. It quickly becomes obvious that errors are minimized, and manual data input is almost zero, giving huge efficiency gains. However, when you start looking at the iceberg underneath the waterline, then the real benefits start to appear. Since we now have real-time, structured data; this means we can do a lot more. For example, with seamlessintegration, we can do a lot more analytics; there are notifications and alerts that can be triggered.

There'sso much more that cannot be quantified but that supports what we are always aiming for: better oversight and control of our aircraft data. We originally used the cost savingson just the paper to justify the cost of implementing eTechLog8, but actually all of these other benefits, both quantitative and qualitative, start to come into the picture now that we're thinking in a digital native way.

Specifically with the addition of the eCabinLog8 system, our reliability team started using this data to build up a dashboard for our cabins (figures 8.1and8.2).

Data Analytics

Samples

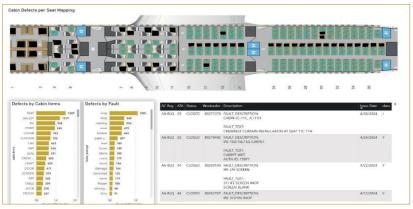


Figure 8.1



Data Analytics

Samples

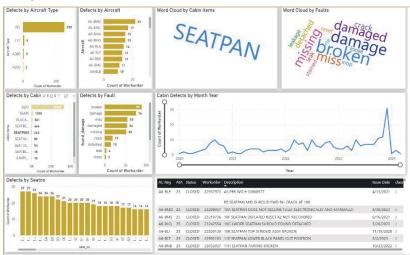


Figure 8.2

It's still a work in progress and we will refine it as we continue to work with eCabinLog8. We're also working on pulling that same data into a LoPA chart (Layout of PassengerAccommodations) in order to identify the area's most prone to defects. In the future, we want to take advantage of machine learning models to

come up with some preventive maintenance. This means one day we will prevent the defects before they even happen.

We also use the LoPA chart directly in eCabinLog8; it's an interactive chart that we upload to the devices on board the aircraft (figure 9).

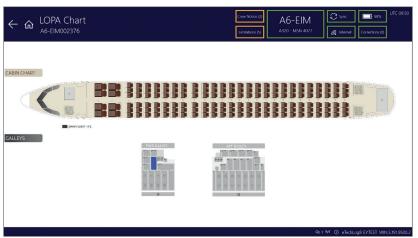


Figure 9

I have included this in particular because before we went live with eCabinLog8 we would regularly seeduplicate defects getting raised severaltimes, because the cabin crew could not easily identify if a defect had already been raised by a previous crew in the paper-based system. I know this is a common problem across

"...beforewe went live with eCabinLog8 we would regularly see duplicate defects getting raised several times, because the cabin crew could not easily identify if a defect had already been raised by a previous crew in the paper-based system..."

the industry. With the interactive LoPA, the visualization makes it easyfor Cabin Crew to instantly identify a pre-existing defect. That means that now we have deployed eCabinLog8, duplication of cabin defects at Etihad is down to almost zero

THE FUTURE

Our digitalization journey continues; what are we planning to do in the next twelve months? Well, lots of things (figure 10).

Enhancements

Digitalization Journey



Figure 10

We're implementing AMOS eSignature in 2024, and we are also consolidating all of our documents and data into a digital platform that will allow our engineers to have access to the data they need, anywhere, anytime and on any device.

We're collaborating with various vendors on data exchanges to make even more use of that real-time data. For example, we're working with Boeing parts exchange, and one of the engine OEMs. Our end goal is to enable all our systems to talk to each other. We are exploring machine learning and working in collaboration with a local university which specializes in artificial intelligence to come up with a

models that we can incorporate into our processes and improve our performance.

On the specific use of the tech log, we want to replace the aircraft certificates with a digital format and use the eTechlog devices to maintain such documents. It's an area where there are a lot of questions and doubts, but we want to continue to leverage the eTechLog8 system to get further away from the paper-based world. We're also planning to replace the Conduce provided printers to reduce weight. Lastly, we are working with Conduce to increase and enhance integration in order to gain more benefits.

Our journey continues, but I hope that sharing the Etihad eTechLog8 and eCabinLog8 story with you will be useful for any reader considering embarking on a similar project.

MASOUDAL-ALAWI



Masoud has over 23 years' aviation experience, including project management, reliability program implementation, technical publication control, and procedural, and process optimization at Gulf Air, Oman Air and Etihad Airways. He has been involved in high profile initiatives, including reduction of direct maintenance costs

using reliability analytical tools, stringent modification cost control and spearheading procedural and processes enhancements. Currently, in Etihad's Technical digital transformation, Masoud is responsible for harnessing aircraft digital platforms to enhance operational efficiencies.

FTIHAD AIRWAYS



Etihad Airways is the national airline of the United Arab Emirates (UAE) and one of its two flag carriers which began commercial operations in November 2003 with the vision to be the airlineeveryonewants to fly, connecting the

globe via Abu Dhabi. The airline's main hub is Zayed International Airport. Etihad Airways' fleet includes over 96 modern aircraft including Airbus A320 family, A350-1000, A380, and Boeing 777 and 787 Dreamliner.

CONDUCE



Conduce designs, develops, and implements mobile solutions for the aviation industry; its core product is eTechLog8, a paperless Electronic Technical Logbook (ELB) that replaces paper logbooks. There is also an

Electronic Cabin Log, Electronic Flight Bag, Electronic Document Library and Forms application.eTechLog8 is certified by multiple national airworthiness authorities and is integrated with leading MRO,CAMO,and Maintenance Information Systems.Conduce is based in Edinburgh, UK and Brisbane, Australia.

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